

# Work Order ID 58519

May 10, 2010 9:06:21 AM



Page 1

Item ID: D205-596-101

Accept



Setup Start



Revision ID:

Item Name: Crosstube Fwd Extended

Stop



Start Date: 5/10/10 Start Qty: 1.00

Cust Item ID:

Required Date: 5/10/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D205-596

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-594 bluefile & type labels per PPP D205-596-101 CHG002

200

0.00



Crosstubes

Crosstubes

Memo

0.00

Crosstubes

D205-596-101 B40782 pulled for trial insatallation  
: touch up paint as necessary

210

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7				TO APPROVE: [Signature] TEL: 1-818-632-5200	
PIN	D205-596-101	CHG	CHG002		
DESC.	Crosstube Fwd Extended	SIC	SH03-6		
LOT	B40782	SIC	SR01742NY		
MODEL	205/212	SIC			
MADE IN CANADA					

D M 10.05.10 ①

1005-11

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Start Date: 5/10/10 Start Qty: 1.00



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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

220



Packaging

Packaging

0.00

Memo

0.00

re-package per PPP, using new B/N

*[Signature]*

1005 11

1

230



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/12  
MF  
10-5-11

# Picklist Print

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Work Order ID: 58519



Parent Item: D205-596-101



Parent Item Name: Crosstube Fwd Extended

Start Date: 5/10/10

Required Date: 5/10/10

**Comments:**

IPP Rev G Removed Bending 05-10-25 JLM  
IPP Rev:H ECN 1075 08-01-10 DD  
IPP Rev I 08.04.28 Added bending & mat'l EC verified by: DD  
IPP Rev:J 08-08-19 remove QC4 DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

D205-596-101

Manufactured No

Each 7.0000



Crosstube Fwd Extended

Location

Loc Qty

Loc Code

FG113

7

37906

1

39551

1

40782 ✓

1

41262

1

41263

1

44268

1

44269

1

*ms 05-11*